

# **Cat**® 908

# **COMPACT WHEEL LOADER**

#### FEATURES:

#### **CONFIGURED FOR SUCCESS**

Cat<sup>®</sup> wheel loaders set the standard for productivity, fuel efficiency and operator comfort. The Cat 908 Compact Wheel Loader has a high torque C2.8 engine that works in conjunction with an intelligent hystat power train to deliver exceptional fuel efficiency. Dependent on regional requirements our engines meet U.S. EPA Tier 4 Final and EU Stage V emission standards with a clean emission module designed to manage itself so you can concentrate on the task at hand or emit equivalent to U.S. EPA Tier 3 and EU Stage IIIA.

#### **ENJOY ALL DAY COMFORT**

- All new cab is spacious, quiet and comfortable with all around 360° visibility to keep you productive throughout the day. Seat-mounted controls feature a multifunction joystick for lift and tilt functions with an integrated thumb operated speed range, forward/neutral/reverse (FNR) switch, trigger operated differential lock and constant flow. Optional fourth function joystick also available.
- Digital display with soft touch buttons for customized settings to easily control linkage and drive train to further enhance operator comfort and safety.

#### **EFFICIENTLY POWERFUL**

- Cat C2.8 engine provides a cleaner, quieter operation while delivering superior performance and durability through a high torque, low speed design. Caterpillar's exclusive Intelligent Power Management system monitors operator input and available power to keep the machine working at peak efficiency.
- "Shift on the go" locking differentials and hydrostatic transmission provide smooth and powerful operation while increasing the efficiency of machine cycles. New Powertrain (Utility) Mode via the display enables right pedal machine operation giving further improved operator controllability of attachment RPM versus machine ground speed over creep control and inching pedal.

#### WORK MADE EASY

All-in-one joystick to keep eyes on the work while maximizing operation of hydro-mechanical attachments with a state of the art pressure compensated electro-hydraulic system. Optimized Z-bar linkage for great performance and versatility with buckets that now have the DNA of the larger Cat loaders, such as curved side plates and a flat torque tube for parallel reference to the cutting edge.

#### **CUSTOMIZE YOUR EXPERIENCE**

- Work as one with your machine by customizing the controls. Operator can adjust machine responsiveness with the push of a button based on the attachment or application. Once customized, settings can be locked with "simplified mode" to ensure the machine is consistent and intuitive for every user.
- Machine security is enhanced with a standard keycode or optional Bluetooth<sup>®</sup> technology.

#### PURPOSE BUILT SPECIALITY MODELS

- Machines can be built to meet industry and application specific needs: Agriculture, General Construction, Industrial and Waste, Landscaping or Snow Removal.
- The 908 has the following specific handler arrangements:
  - Ag Handler
  - Waste Handler

#### AFTERMARKET AND SERVICES

- Range of services and aftermarket retrofits and upgrades available to keep your machine going and configured for your application.
- Service and maintenance parts available, including a range of self-service options (SSO) and dealer installed kits.
- Integrated Technology available to reduce service costs and maintenance.



# **Purpose Built Specific Handlers**

A complete range of optional equipment and work tool attachments gives you the versatility to configure a handler package to be successful in your business. Get with Caterpillar to configure yours.

AG HANDLER



Recommended options for an AG Handler:

- High lift
- Reversing fan
- AG tires
- LED roading lights
- LED work lights
- Camera, front or rear
- · Full range of work tool attachments

#### **WASTE HANDLER**



Recommended options for a Waste Handler:

- High lift
- Reversing fan
- Light guarding, front and rear
- Tire options (solid or pneumatic)
- LED work lights
- Camera, front or rear
- · Seatbelt notification, green beacon option
- Backup alarm
- · Light material or grapple buckets

# **Specifications**

#### Engine

Engine Model	Cat <sup>®</sup> C2.8*	
Maximum Engine Speed	2,550 rpm	
Maximum Gross Power		
Rated Engine Speed	2,400 rpm	
SAE J1995	55.7 kW	74.7 hp
ISO 14396	55.4 kW	74.3 hp
ISO 14396 (metric)	75.3 mhp	
Rated Net Power		
Rated Engine Speed	2,400 rpm	
SAE J1349	54.2 kW	72.7 hp
ISO 9249	53.8 kW	72.1 hp
ISO 9249 (metric)	73.1 mhp	
Maximum Gross Torque#		
SAE J1995	300 N⋅m	222 lb-ft
ISO 14396	300 N⋅m	221 lb-ft
Maximum Net Torque#		
SAE J1349	296 N⋅m	218 lb-ft
ISO 9249	295 N⋅m	217 lb-ft

#### Engine (continued)

Displacement	2.8 L	171 in <sup>3</sup>
Bore	90 mm	3.54 in
Stroke	110 mm	4.33 in

• Advertised power is tested per the specified standard in effect at the time of manufacture.

- Net power advertised is the power available at the flywheel.
- \*Two Cat C2.8 engine emission options are available: 1) Meets U.S. EPA Tier 4 Final, EU Stage V.
  - U.S. EPA Tier 3 and EU Stage IIIA equivalent. Tier 3 engine specs are 0.3 kW/0.4 hp more gross power (SAE J1995), 0.2 kW/0.3 hp on net power (SAE J1349) and 1 N·m/0.7 lb-ft higher on gross torque (SAE J1995).

#Maximum gross and net torque measured at 1,600 rpm.

# **Specifications** (continued)

#### **Buckets**

Bucket Capacities – General Purpose	0.80-1.35 m <sup>3</sup>	1.0-1.7 yd <sup>3</sup>
Bucket Capacities – Multi Purpose	0.75-1.1 m <sup>3</sup>	1.0-1.4 yd <sup>3</sup>
Bucket Capacities – Light Material	1.25-1.55 m <sup>3</sup>	1.6-2.0 yd <sup>3</sup>

• Bucket selection must be made with an understanding of the material density and application to ensure machine stability is maintained within the tipping loads stated per model and configuration.

 Bucket capacities stated include bolt-on cutting edge (BOCE), in line with ISO 7546.

#### Transmission

#### Forward and Reverse:

Speed Range Creep#	10 km/h	6 mph
Speed Range 1*	10 km/h	6 mph
Speed Range 2** – High Speed	17 km/h	10.5 mph
Speed Range 2** – Standard	20 km/h	12 mph
Speed Range 3***	40 km/h	25 mph

- #Factory default shown, can be adjusted to any speed up to 19 km/h (12 mph).
- \*Creep function not available in this gear or above.
- \*\*Max speed dependent on model and configuration (standard vs. high speed transmission).

\*\*\*Reverse is 30 km/h (19 mph).

#### Tires

Standard Size	405/70 R20 SPT9*
Other Choices Include:	405/70 R20 Powerloads
	400/70 R20 XMCL/Bibload
	360/80 R20 TRI 2
	40X14-20 TL, SM/TR

- Other tire choices are available. Contact your Cat dealer for details.
- Caterpillar recommends that you consult a tire supplier to evaluate all conditions before selecting a tire model.

\*This tire has been used for all dimension, stability and performance data.

#### **Service Refill Capabilities**

Fuel Tank (including filter and lines)	90 L	24 gal
Cooling System	12 L	3.2 gal
Engine Crankcase	8.8 L	2.3 gal
Axles – Front Center Differential	8.8 L	2.3 gal
Axles – Rear Center Differential	8.8 L	2.3 gal
Hydraulic System (including tank)	70.5 L	18.6 gal
Hydraulic Tank	44.6 L	11.8 gal
Transmission	2.4 L	0.6 gal

• No Diesel Exhaust Fluid (DEF) fluid needed on this size engine.

#### Axles

Front	Fixed (standard) Locking Differential (optional)
Rear	Fixed (standard) Locking Differential (optional)

• Oscillation of ±11 degrees via hitch between front and rear frames.

#### Steering

Steering Articulation Angle (each direction)	39°	
Maximum Flow – Steering Pump	46.7 L/min	12.3 gal/min
Maximum Working Pressure –		
Steering Pump	23 000 kPa	3,336 psi
Steering Cycle Times –		
(full left to full right) – at High Idle	2.8 sec	
Number of Steering Wheel Turns –		
Full Left to Full Right	3.25 turns	
or Full Right to Full Left	4.00 turns	

#### Cab

ROPS ISO 3471:2008

FOPS ISO 3449:2005 Level II

 Canopy and cab, Rollover Protective Structures (ROPS) are available worldwide. Canopy not available in Europe (EU).

#### Loader Hydraulic System

Main Relief – 1st Auxiliary (3rd slice)	23 500 kPa	3,408 psi
Standard Flow*	90 L/min	24 gal/min
High Flow*	125 L/min	33 gal/min
Main Relief – 2nd Auxiliary (4th slice)	23 500 kPa	3,408 psi
Flow	45 L/min	12 gal/min
Hydraulic Cycle Time		
Rack Back	2.5 seconds	
Lift	5.8 seconds	
Dump	1.8 seconds	
Float down	3.6 seconds	

\*Maximum flow stated, actual flow delta could be 6% from data shown. Also adjustable from 20% to 100% of maximum flow through display.

# **AFTERMARKET, RETROFIT and UPGRADE KITS**

Machine upgrade and aftermarket kits are available for retrofit, either as a self-service option or dealer installed.

#### **Dealer Installed Kits/Upgrades**

Couplers Joystick Kits Keypad Options Reversing Fan Ride Control Rotary Sensor and Kickouts Work Tool Harness Auxiliary Hydraulics Kits Product Link™ Elite Starting Aids Electric Fuel Priming Pump Camera (front or rear) Bluetooth® Security



# Self-service or Dealer Installed Kits/Upgrades

Lighting Packages Storage Box or Cool Storage Box Toolbox Seatbelt Packages Cab Filters Kits Cell Phone Holder Options Radio Kit Engine Pre-cleaner Push to Start Kit Mirror Packages Rear Hitch Ready Kit Engine Sound Suppression

### **ATTACHMENTS**

Get more from your machine with Cat attachments. Choose from a wide variety of options and tailor your machine to different tasks and conditions.

Augers **Bale Grabs Bale Spears** Blades Brooms Brushcutters **Buckets Cold Planers** Compactors Fork Tines and Carriages Material Handling Arm **Nursery Forks** Rakes, Landscape and Power Box **Silage Defacers** 5 Snow Blowers **Snow Plows Snow Pushes** Snow Wings **Stump Grinders** Tillers Trenchers Wheel Saws

# 908 Compact Wheel Loader





#### **Dimensions**

			90	)8		908 High Lift			
		Horizontal Pin Lock Coupler (HPL-V)#		Pin Lock Pin Coupler Coupler		Horizontal Pin Lock Coupler (HPL-V)#		Vertical Pin Coupler (SSL)	
		mm	ft/in	mm	ft/in	mm	ft/in	mm	ft/in
**1	Height: Ground to Cab	2670	8'9"	2670	8'9"	2670	8'9"	2670	8'9"
**2	Height: Ground to Beacon	2849	9'4"	2849	9'4"	2849	9'4"	2849	9'4"
**3	Height: Ground Axle Center	519	1'8"	519	1'8"	519	1'8"	519	1'8"
**4	Height: Ground Clearance	320	1'1"	320	1'1"	320	1'1"	320	1'1"
*5	Length: Overall	5544	18'2"	5707	18'9"	6000	19'8"	6157	20'2"
6	Length: Rear Axle to Bumper	1391	4'7"	1391	4'7"	1302	4'3"	1302	4'3"
7	Length: Hitch to Front Axle	1085	3'7"	1085	3'7"	1085	3'7"	1085	3'7"
8	Length: Wheel Base	2170	7'1"	2170	7'1"	2170	7'1"	2170	7'1"
9	Length: Front Axle to Front of Coupler	1200	3'11"	1436	4'9"	1698	5'7"	1948	6'5"
*10	Clearance: Bucket at 45°	2623	8'7"	2511	8'3"	3338	10'11"	3181	10'5"
**11	Clearance: Load over Height	2960	9'9"	2960	9'9"	3282	10'9"	3282	10'9"
**12	Clearance: Level Bucket	3206	10'6"	3197	10'6"	3693	12'1"	3684	12'1"
**13	Height: Bucket Pin	3412	11'2"	3412	11'2"	3898	12'9"	3898	12'9"
**14	Height: Overall	4313	14'2"	4403	14'5"	4769	15'8"	4859	15'11"
*15	Reach: Bucket at 45°	706	2'4"	811	2'8"	990	3'3"	1048	3'5"
16	Carry Height: Bucket Pin	367	1'2"	388	1'3"	367	1'2"	388	1'3"
**17	Dig Depth	109	0'4"	117	0'5"	109	0'4"	117	0'5"
18	Width: Bucket	2080	6'10"	2080	6'10"	2045	6'9"	2045	6'9"
19	Width: Tread Center	1570	5'2"	1570	5'2"	1570	5'2"	1570	5'2"
20	Turning Radius: Over Bucket	4493	14'9"	4607	15'1"	4825	15'10"	4919	16'2"
21	Width: Over Tires	2021	6'8"	2021	6'8"	2021	6'8"	2021	6'8"
22	Turning Radius: Outside of Tires	4005	13'2"	4005	13'2"	4005	13'2"	4005	13'2"
23	Turning Radius: Inside of Tires	1981	6'6"	1981	6'6"	1981	6'6"	1981	6'6"
24	Rack Angle at Full Lift	53	3°	50	)°	6	9°	6	6°
25	Dump Angle at Full Lift	4	5°	48	3°	4	0°	4	0°
26	Rack Angle at Carry	5	1°	54	4°	4	8°	4	2°
27	Departure Angle	3	D°	30	)°	3	0°	3	0°
28	Articulation Angle	3	9°	39	9°	3	9°	3	9°

	908					908 Hig	gh Lift	t
	Horizontal Pin Lock Coupler (HPL-V)#		Vertical Pin Coupler (SSL)		Horizontal Pin Lock Coupler (HPL-V)#		Vertical Pin Coupler (SSL)	
	kg	lb	kg	lb	kg	lb	kg	lb
Operating Weight: Bucket^	6637	14,633	6691	14,752	6735	14,848	6836	15,070
Tipping Load – Straight – ISO 14397-1†	4820	10,626	4424	9,753	4167	9,187	3803	8,385
Tipping Load – Full Turn – ISO 14397-1†	4035	8,895	3693	8,141	3468	7,645	3149	6,943
Operating Weight: Carriage and Tines^^	6467	14,257	6530	14,396	6596	14,542	6674	14,714
Tipping Load – Straight – ISO 14397-1†	3920	8,642	3649	8,045	3194	7,041	2981	6,571
Tipping Load – Full Turn – ISO 14397-1†	3297	7,269	3085	6,800	2668	5,883	2481	5,469
80% of Full Turn Tip: Firm and Level EN474-3††	2638	5,815	2468	5,440	2135	4,706	1984	4,375

\*Vary with bucket

\*\* Vary with tire

^ HPL-V or SSL, general purpose bucket (908 = 1.15 m³ [1.5 yd³], 908 High Lift = 1.05 m³ [1.4 yd³]).

^^ HPL-V or SSL, class II carriage, 1220 mm (4 ft) tines (500 mm [20 in] load center). † Full compliance to ISO 14397-1 (2007) Sections 1 thru 6 (fork 500 mm [20 in] load

center), which requires 2% verification between calculation and testing. †† Full compliance to EN474-3 and SAE J1197.

#HPL-A weight, tipping and rated loads are within 1% of the HPL-V.

Dimensions listed are for a machine configured with standard cab, heater, 20 km/h (12 mph), standard guarding, 80 kg (176 lb) operator, full fluids, SPT9 405/70 R20 tires and general purpose bucket (908 =  $1.15 \text{ m}^3 [1.5 \text{ yd}^3]$ , 908 High Lift =  $1.05 \text{ m}^3 [1.4 \text{ yd}^3]$ ) with bolt-on cutting edge or a class III fork carriage and tines (tire supplier variability can impact dimensions by 2%).

Note: Goodyear POWERLOAD<sup>®</sup> tires can add up to approximately 140 kg (305 lb) to the full turn tip load and reduce vertical height by approximately 25 mm (1 in) compared to SPT9.

#### **STANDARD EQUIPMENT**

#### **POWER TRAIN**

- Emissions compliant, two options\*
   U.S. EPA Tier 4 Final and EU Stage V#
- U.S. EPA Tier 3 and EU Stage IIIA equivalent^
   Cat C2.8 engine
  - Diesel particulate filter (Fit for Life)# or muffler^
  - Fuel, diesel, ultra low# or low Sulphur^
  - Hydrostatic transmission, two speed, with inching function, "shift on the go"
  - Power train mode, hystat
- Air cleaner, two stage filter, with in cab audio/visual indicator on display
- Axles, heavy duty, frame mounted with outboard planetary reduction
- Closed circuit breather
- Coolant, extended life, –36° C (–33° F)
- Drive shaft, sealed for life, universal joints
- Engine, auto idle shutdown, hibernation mode
- Engine oil, ECO drain tap and hose
- Fuel pump, priming (manual)/water separator/drain

#### HYDRAULICS

- Caterpillar HYDO<sup>™</sup> Advanced 10 hydraulic oil
- Coupler/pin on attachment ready
- Demand cooling fan, hydraulically driven
- Dead engine lower, lift valve, manual
- Electro-hydraulic, fully proportional controls
- Hydraulic pilot shut off switch, in cab
- Hystat displacement pump, infinitely variable
- Implement valve, pressure compensated
- Joystick, single lever, single auxiliary roller
- Multi-function lift and tilt with loader arm float
- Motor, single drive with dedicated implement and steering pumps

#### ELECTRICAL

- Alternator, 100 amp sealed
- Battery, heavy duty, 12V, 90Ah and 1,000 CCA
- Battery disconnect switch
- Cab mounted fuse panel
- Lights, rear stop and turn, LED
- Lights, roading, front halogen
- Service (Electronic Technician<sup>™</sup>)
- Product Link<sup>™</sup>

#### **OPERATOR ENVIRONMENT**

- ROPS/FOPS certified canopy/cab
  - 12V power outlets, interior/exterior
    Pedals, raised, foot, brake/inching,
  - accelerator
  - Lever, parking brake

\*Dependent on regional regulations. #Higher regulated countries. ^Lesser regulated countries.

- Cup holders (2)
- CB radio clip, phone holder
- Door release, internal (left and right)
- Hook, large, coat and hard hat
- Floormat, heavy duty, easy clean
- Mirrors, (2) external breakaway, (1) internal
- Operator station on isolation mounts
- Steering wheel, spinner knob, horn in center
- Seat belt, orange, retractable, 51 mm (2 in)
- Storage, personal (trays [3], seat pocket)
- Steering column, tilt adjusted
- Column mounted multi function control: lights, roading, wipers, self cancelling turn signals
- Quick coupler switch, in cab
- Display, analog and digital
  - Gauges (2), hydraulic oil, engine coolant
  - Digital with soft touch buttons fuel level, speed range, speedometer, service hour meter, service/maintenance information, hydraulic and power train performance and aggressiveness settings, security passcode (multiple languages)
- Joystick, seat mounted, standard multifunction
   FNR, auxiliary roller, speed range select,
  - Arm rest, padded right, multiple position
    Arm rest, padded right, multiple position
- vertical height Seat, manual height adjustment, (cab) fabric
- with adjustable left arm rest, (canopy) vinyl
  - Cab
  - Doors (2), fixed glass
    Wipers, front and rear, full front coverage
  - Wipers, front and rear, full front covera
     Windehield, front single piece
  - Windshield, front single piece
  - Window, rear heated
     Dedia ready, analysis
  - Radio ready, speakers and wiring
  - Air vents, (4) screen, (7) directional
  - Heating, mechanical control unit
  - Sun visor, solid, front full width
  - Interior light (incandescent)

#### OTHER

- Fenders, front and rear
- Ground level easy access daily service points
- Loader arm safety brace
- Lockable main and side engine enclosures
- Lockable, fuel cap, HVAC filters, nose cone
- Machine lifting/tie down points
- Paint, Electro-Coat primer, gloss topcoat

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- Recovery hitch with pin
- Scheduled Oil Sampling (S·O·S<sup>SM</sup>) ports, engine oil and hydraulic oil

#### **OPTIONAL EQUIPMENT**

#### **POWER TRAIN**

- Antifreeze, extended life coolant, -50° C (-58° F)
- Cold start jacket water heater, bypass valve
- Creep and throttle lock function
- Fuel pump, priming, manual#/electric^
- 40 km/h (25 mph) hydrostatic transmission, 3-speed, "shift on the go", secondary steering and boosted brakes
- Power train mode, utility (includes keypad)

#### ELECTRICAL

- Lighting packages, multiple; front, rear, engine bay (LED or HAL)
- Push to start

Reversing fan

**OPERATOR STATION** 

control (ATC)

OTHER

Work tool wiring harness, (3) in cab switches

#### HYDRAULICS

- Auxiliary flow, single standard (3) valve, single high flow (3) valve, dual high flow (4) valve
- Caterpillar Bio HYDO Advanced hydraulic oil
- Connect under pressure and case drain
   Ride Control or load check valves\*

Air Conditioning, automatic temperature

Doors, sliding windows (left and right)

Mirrors (2) electronically adjustable, heated

Secondary display, front or rear view camera

Storage, lockable box or lockable cooled box

Rotary sensors (snubbing, kickouts, parallel)

Soft touch keypad options, 8 or 16 button

Joystick, FNR, twin auxiliary roller,

external, plus lower parabolic mirror

Radio, FM or digital audio broadcast

Seat packages; deluxe or premium

Interior light, door activated

Phone holder, spring loaded

Seat belt options, multiple

Sun visor, rear perforated

Couplers, vertical (SSL), horizontal

USB ports (2), interior

(HPL-V, HPL-A)

High lift option

differential lock, horn

Quick disconnect auxiliary hydraulics

# **908 Environmental Declaration**

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit https://www.caterpillar.com/en/company/sustainability.

#### Engine

- The Cat<sup>®</sup> C2.8 engine meets U.S. EPA Tier 4 Final and EU Stage V emission standards.
- Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels up to:
  - ✓ 20% biodiesel FAME (fatty acid methyl ester)
  - ✓ 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

#### **Air Conditioning System**

• The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 0.83 kg (1.8 lb) of refrigerant which has a  $CO_2$  equivalent of 1.216 metric tonnes (1.34 tons).

#### **Paint**

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
- Barium < 0.01%
- Cadmium < 0.01%
- Chromium < 0.01%
- Lead < 0.01%

#### **Sound Performance**

With cooling fan speed at maximum value:

Operator Sound Pressure Level	(ISO 6396:2008) – 71 dB(A)*
operator bound riessare Dever	(150 00) (12000) (1 02(11)

Exterior Sound Power Level (ISO 6395:2008) - 101 dB(A)\*\*

Exterior Sound Pressure Level (SAE J88:2013) – 99 dB(A)\*\*

\*Measurements were conducted with properly installed and maintained cab doors and windows closed.

\*\*The labeled sound power level for the CE and UK marked configurations when measured according to the test procedure and conditions specified in 2000/14/EC and UK Noise Regulation 2001 No. 1701.

#### **Oils and Fluids**

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDO Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

#### **Features and Technology**

- The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary. Consult your Cat dealer for details.
  - Engine Idle Hibernate Mode
  - Engine Idle Shutdown
  - Advanced Electro Hydraulics
  - Efficient HVAC
- Engine Demand Fan
- Aftertreatment Low Idle Regeneration Strategy
- Hydrostatic Transmission
- Shift On the Go Transmission
- Remote Flash and Remote Troubleshoot
- Long Life Structural Durability

#### Recycling

• The materials included in machines are categorized as below with approximate weight percentage. Because of variations of product configurations, the following values in the table may vary.

Material Type	Weight Percentage
Steel	60.35%
Iron	16.88%
Nonferrous Metal	3.48%
Mixed Metal	1.05%
Mixed-Metal and Nonmetal	0.91%
Plastic	2.24%
Rubber	4.25%
Mixed Nonmetallic	0.04%
Fluid	3.35%
Other	3.72%
Uncategorized	3.71%
Total	100.00%

• A machine with higher recyclability rate will ensure more efficient usage of valuable natural resources and enhance End-of-Life value of the product. According to ISO 16714 (Earthmoving machinery – Recyclability and recoverability – Terminology and calculation method), recyclability rate is defined as percentage by mass (mass fraction in percent) of the new machine potentially able to be recycled, reused, or both.

All parts in the bill of material are first evaluated by component type based on a list of components defined by the ISO 16714 and Japan CEMA (Construction Equipment Manufacturers Association) standards. Remaining parts are further evaluated for recyclability based on material type.

Because of variations of product configurations, the following value in the table may vary.

Recyclability – 93%

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com** 

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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