

Cat[®] **302.7 CR** (WITH FIXED UNDERCARRIAGE) MINI EXCAVATOR

FEATURES:

The Cat[®] 302.7 CR Mini Excavator delivers power and performance in a compact size to help you work in a wide range of applications.

ALL DAY COMFORT

Choose either a canopy or a sealed and pressurized cab which can be equipped with air conditioning, adjustable wrist rests, and a suspension seat option to help keep you working comfortably all day long.

EASY TO OPERATE

 Controls are easy to use and the intuitive Next Generation LCD monitor provides easy to read machine information. An advanced touchscreen monitor can also be equipped.

STICK STEER TRAVEL MODE

Moving around the job site is even easier with the Cat Stick Steer option. Easily switch from traditional travel controls with levers and pedals to joystick controls to move the machine and to operate the blade. The benefit of less effort and improved control is in your hands!

BIG PERFORMANCE IN A COMPACT DESIGN

 Strong lift and dig performance helps you get the job done faster. The compact radius design lets you access and work in the tightest areas. Dig-to-blade and dozer blade float features allow for easy cleanup.

SAFETY ON THE JOB SITE

Your safety is our top priority. The Cat mini excavator is designed to help keep you safe on the job. Courtesy work lights and a fluorescent retractable seat belt with optional seat belt reminder system are just a couple of the safety features we've built into the machine.

SIMPLE SERVICE FOR LESS DOWNTIME

 Maintenance is quick and easy on the Cat mini excavator. Routine check points are easy to access at ground level through the side doors. The unique tilt up cab or canopy lets you reach additional service areas when needed.

LOWER OPERATING COSTS

 Equipped with features such as auto idle, auto engine shutdown, and efficient hydraulics with a variable displacement pump, the Cat mini excavator was designed with reducing your operating costs in mind.

UNMATCHED DEALER SUPPORT

 Your Cat dealer is here to help you reach your business goals.
From providing equipment solutions to operator training to service needs and beyond, your Cat dealer is ready to help.



Specifications

Engine

| Engine Model | C1.1 Turbo | |
|-----------------------|------------|----------------------|
| Net Power | | |
| ISO 9249, 80/1269/EEC | 17.6 kW | 23.6 hp |
| Engine Power | | |
| ISO 14396 | 18.4 kW | 24.7 hp |
| Bore | 77.0 mm | 3.0 in |
| Stroke | 81.0 mm | 3.2 in |
| Displacement | 1.1 L | 69.0 in ³ |
| | | |

• Meets U.S. EPA Tier 4 Final and EU Stage V emissions standards.

- Advertised power is tested per the specified standard in effect at the time of manufacture.
- Net power advertised is the power available at the flywheel when the engine is at the rated speed of 2,400 rpm and the engine is installed with the factory configured fan, air intake system, exhaust system and alternator with a minimum alternator load.

Weights

| Minimum Operating Weight with Canopy* | 2560 kg | 5,645 lb |
|--|---------|----------|
| Maximum Operating Weight with Canopy** | 2925 kg | 6,450 lb |
| Minimum Operating Weight with Cab* | 2680 kg | 5,909 lb |
| Maximum Operating Weight with Cab** | 3050 kg | 6,725 lb |
| EU: CE Plate Weight with Canopy*** | 2695 kg | 5,942 lb |
| EU: CE Plate Weight with Cab*** | 2800 kg | 6,174 lb |
| | | |

*Minimum Weight is based on rubber tracks, operator, full fuel tank, standard stick, blade, no bucket and no extra counterweight.

- **Maximum Weight is based on steel tracks, operator, full fuel tank, long stick, blade, no bucket and extra counterweight.
- ***CE Plate Weight is based on the most common EU configuration. Includes 75 kg (165 lb) operator, 100 kg (220 lb) counterweight, full fuel tank and excludes bucket.

Weight Increase from Minimum Configuration

| Cab | 125 kg | 276 lb |
|-----------------------|--------|--------|
| Counterweight (light) | 100 kg | 221 lb |
| Counterweight (extra) | 250 kg | 551 lb |
| Long Stick | 15 kg | 33 lb |
| Steel Tracks | 100 kg | 221 lb |

Travel System

| Travel Speed – High | 4.5 km/h | 2.8 mph |
|-------------------------------------|------------|-----------|
| Travel Speed – Low | 2.6 km/h | 1.6 mph |
| Maximum Traction Force – High Speed | 15.6 kN | 3,507 lbf |
| Maximum Traction Force – Low Speed | 26.8 kN | 6,025 lbf |
| Ground Pressure – Minimum Weight | 24.2 kPa | 3.5 psi |
| Ground Pressure – Maximum Weight | 29.0 kPa | 4.2 psi |
| Gradeability (maximum) | 30 degrees | |
| | | |

Service Refill Capacities

| Cooling System | 4.0 L | 1.1 gal | |
|------------------|--------|----------|--|
| Engine Oil | 4.0 L | 1.1 gal | |
| Fuel Tank | 45.0 L | 11.9 gal | |
| Hydraulic Tank | 18.0 L | 4.8 gal | |
| Hydraulic System | 35.0 L | 9.2 gal | |
| | | | |

Hydraulic System

| Load Sensing Hydraulics with Variable Di | splacement Pist | ton Pump |
|--|-----------------|-------------|
| Pump Flow @ 2,400 rpm | 100 L/min | 26 gal/min |
| Operating Pressure – Equipment | 245 bar | 3,553 psi |
| Operating Pressure – Travel | 245 bar | 3,553 psi |
| Operating Pressure – Swing | 176 bar | 2,553 psi |
| Auxiliary Circuit – Primary | | |
| Flow* | 65 L/min | 17 gal/min |
| Pressure* | 245 bar | 3,553 psi |
| Auxiliary Circuit – Secondary | | |
| Flow* | 25 L/min | 7.0 gal/min |
| Pressure* | 245 bar | 3,553 psi |
| Digging Force – Stick (standard) | 13.8 kN | 3,102 lbf |
| Digging Force – Stick (long) | 12.3 kN | 2,765 lbf |
| Digging Force – Bucket | 23.3 kN | 5,238 lbf |
| | | |

*Flow and pressure are not combinable. Under load, as flow rises pressure goes down.

Swing System

| Machine Swing Speed | 9.0 rpm |
|---------------------|------------|
| Boom Swing – Left | 75 Degrees |
| Boom Swing – Right | 50 Degrees |

Blade

| Width | 1570 mm | 61.8 in |
|--------|---------|---------|
| Height | 320 mm | 12.6 in |

Certification – Cab and Canopy

Roll Over Protective Structure (ROPS)ISO 12117-2:2008Tip Over Protective Structure (TOPS)ISO 12117:1997Top GuardISO 10262:1998 (Level I)



Dimensions

| | Standard Stick | Long Stick |
|-------------------------------------|--------------------|--------------------|
| 1 Dig Depth | 2510 mm (98.8 in) | 2710 mm (106.7 in) |
| 2 Vertical Wall | 1870 mm (73.6 in) | 2050 mm (80.7 in) |
| 3 Maximum Reach at Ground Level | 4510 mm (177.6 in) | 4710 mm (185.4 in) |
| 4 Maximum Reach | 4660 mm (183.5 in) | 4850 mm (190.9 in) |
| 5 Maximum Dig Height | 4270 mm (168.1 in) | 4390 mm (172.8 in) |
| 6 Maximum Dump Clearance | 2950 mm (116.1 in) | 3070 mm (120.9 in) |
| 7 Boom in Reach | 1710 mm (67.3 in) | 1730 mm (68.1 in) |
| 8 Tail Swing | | |
| without Counterweight | 775 mm (30.5 in) | 775 mm (30.5 in) |
| with Counterweight (light) | 845 mm (33.3 in) | 845 mm (33.3 in) |
| with Counterweight (extra) | 890 mm (35.0 in) | 890 mm (35.0 in) |
| 9 Maximum Blade Height | 395 mm (15.6 in) | 395 mm (15.6 in) |
| 10 Maximum Blade Depth | 515 mm (20.3 in) | 515 mm (20.3 in) |
| 11 Boom Height in Shipping Position | 1560 mm (61.4 in) | 1650 mm (65.0 in) |
| 12 Overall Shipping Height | 2480 mm (97.6 in) | 2480 mm (97.6 in) |
| 13 Swing Bearing Height | 560 mm (22.0 in) | 560 mm (22.0 in) |
| 14 Overall Undercarriage Length | 2010 mm (79.1 in) | 2010 mm (79.1 in) |
| 15 Overall Shipping Length† | 4240 mm (166.9 in) | 4280 mm (168.5 in) |
| 16 Boom Swing Right | 830 mm (32.7 in) | 830 mm (32.7 in) |
| 17 Boom Swing Left | 605 mm (23.8 in) | 605 mm (23.8 in) |
| 18 Track Belt/Shoe Width | 300 mm (11.8 in) | 300 mm (11.8 in) |
| 19 Track Width | 1570 mm (61.8 in) | 1570 mm (61.8 in) |
| 20 Ground Clearance | 310 mm (12.2 in) | 310 mm (12.2 in) |
| 21 Stick Length | 1060 mm (41.7 in) | 1260 mm (49.6 in) |
| | | |

†Overall Shipping Length depends on blade position during shipment.

302.7 CR Mini Excavator

Cab

| | Lift Capacities – Lift Point Radius – 2 m (6.6 ft) | | | | Lift P | Lift Point Radius – 3 m (9.8 ft) | | | Lift Point Radius (Maximum) | | | |
|----------|--|------------|-------------------|----------------|----------------|----------------------------------|----------------|----------------|-----------------------------|------------------|--------------|----------------|
| | Minimum Configuration | | Over | Front | | Over | Front | | Over Front | | | m |
| | Lift Point Height | | Blade Down | Blade Up | Over Side | Blade Down | Blade Up | Over Side | Blade Down | Blade Up | Over Side | (ft) |
| 3 m | Standard Stick | kg (Ib) | | | | *777 (*1,713) | 567 (1,250) | 493 (1,087) | *470 (*1,036) | *470 (*1,036) | 416 (917) | 3.30 (10.8) |
| (9.8 ft) | Long Stick | kg (Ib) | | | | | | | *378 (*833) | *378 (*833) | 368 (811) | 3.54 (11.6) |
| 2 m | Standard Stick | kg (lb) | | | | *886 (*1,953) | 553 (1,219) | 479 (1,056) | *426 (*939) | 363 (800) | 315 (694) | 3.86 (12.7) |
| (6.6 ft) | Long Stick | kg (Ib) | | | | *799 (*1,761) | 553 (1,219) | 479 (1,056) | *347 (*765) | 331 (730) | 287 (633) | 4.06 (13.3) |
| 1 m | Standard Stick | kg (lb) | | | | *1162 (*2,562) | 517 (1,140) | 445 (981) | *443 (*977) | 330 (728) | 286 (631) | 4.03 (13.2) |
| (3.3 ft) | Long Stick | kg (lb) | | | | *1097 (*2,418) | 515 (1,135) | 443 (977) | *360 (*794) | 303 (668) | 262 (578) | 4.22 (13.8) |
| 0 m | Standard Stick | kg (Ib) | *1194 (*2,632) | 928 (2,046) | 767 (1,691) | *1299 (*2,864) | 493 (1,087) | 422 (930) | *525 (*1,157) | 345 (761) | 298 (657) | 3.85 (12.6) |
| (0 ft) | Long Stick | kg (Ib) | *1190 (*2,623) | 914 (2,015) | 754 (1,662) | *1282 (*2,826) | 486 (1,071) | 415 (915) | *420 (*926) | 313 (690) | 270 (595) | 4.05 (13.3) |

Minimum Weight includes cab, rubber tracks, no extra counterweight, operator, full fuel tank and blade.

| | Lift Capacities – | | Lift Point Radius – 2 m (6.6 ft) | | | Lift Point Radius – 3 m (9.8 ft) | | | | Lift Point Radius (Maximum) | | | |
|----------|-----------------------|------------|----------------------------------|-------------------|----------------|----------------------------------|----------------|----------------|------------------|-----------------------------|------------------|----------------|--|
| | Maximum Configuration | | Over | Front | | Over | Front | | Over | Front | | m | |
| | Lift Point Height | | Blade Down | Blade Up | Over Side | Blade Down | Blade Up | Over Side | Blade Down | Blade Up | Over Side | (ft) | |
| 3 m | Standard Stick | kg (Ib) | | | | *777 (*1,713) | 734 (1,618) | 595 (1,312) | *470 (*1,036) | *470 (*1,036) | *470 (*1,036) | 3.30 (10.8) | |
| (9.8 ft) | Long Stick | kg (lb) | | | | | | | *378 (*833) | *378 (*833) | *378 (*833) | 3.54 (11.6) | |
| 2 m | Standard Stick | kg (lb) | | | | *886 (*1,953) | 719 (1,585) | 581 (1,281) | *426 (*939) | *426 (*939) | 392 (864) | 3.86 (12.7) | |
| (6.6 ft) | Long Stick | kg (lb) | | | | *799 (*1,761) | 721 (1,590) | 583 (1,285) | *347 (*765) | *347 (*765) | *347 (*765) | 4.06 (13.3) | |
| 1 m | Standard Stick | kg (lb) | | | | *1162 (*2,562) | 684 (1,508) | 548 (1,208) | *443 (*977) | *443 (*977) | 360 (794) | 4.03 (13.2) | |
| (3.3 ft) | Long Stick | kg (lb) | | | | *1097 (*2,418) | 683 (1,506) | 547 (1,206) | *360 (*794) | *360 (*794) | 332 (732) | 4.22 (13.8) | |
| 0 m | Standard Stick | kg (Ib) | *1194 (*2,632) | *1194 (*2,632) | 939 (2,070) | *1299 (*2,864) | 659 (1,453) | 525 (1,157) | *525 (*1,157) | 464 (1,023) | 375 (827) | 3.85 (12.6) | |
| (0 ft) | Long Stick | kg (Ib) | *1190 (*2,623) | *1190 (*2,623) | 928 (2,046) | *1282 (*2,826) | 653 (1,440) | 519 (1,144) | *420 (*926) | *420 (*926) | 344 (758) | 4.05 (13.3) | |

Maximum Weight includes cab, steel tracks, extra counterweight, operator, full fuel tank and blade.

Canopy

| | Lift Capacities – | | Lift Point Radius – 2 m (6.6 ft) | | | Lift Point Radius – 3 m (9.8 ft) | | | Lift Point Radius (Maximum) | | | |
|----------|-----------------------|------------|----------------------------------|----------------|----------------|----------------------------------|----------------|----------------|-----------------------------|----------------|--------------|----------------|
| | Minimum Configuration | | Over | Front | | Over Front | | | Over | Over Front | | m |
| | Lift Point Height | | Blade Down | Blade Up | Over Side | Blade Down | Blade Up | Over Side | Blade Down | Blade Up | Over Side | (ft) |
| 3 m | Standard Stick | kg (Ib) | | | | *777 (*1,713) | 535 (1,179) | 466 (1,027) | *470 (*1,036) | 450 (992) | 393 (866) | 3.30 (10.8) |
| (9.8 ft) | Long Stick | kg (Ib) | | | | | | | *378 (*833) | *378 (*833) | 348 (767) | 3.54 (11.6) |
| 2 m | Standard Stick | kg (Ib) | | | | *886 (*1,953) | 520 (1,146) | 452 (996) | *426 (*939) | 340 (750) | 296 (653) | 3.86 (12.7) |
| (6.6 ft) | Long Stick | kg (Ib) | | | | *799 (*1,761) | 523 (1,153) | 455 (1,003) | *347 (*765) | 311 (686) | 270 (595) | 4.06 (13.3) |
| 1 m | Standard Stick | kg (lb) | | | | *1162 (*2,562) | 485 (1,069) | 418 (922) | *443 (*977) | 308 (679) | 268 (591) | 4.03 (13.2) |
| (3.3 ft) | Long Stick | kg (lb) | | | | *1097 (*2,418) | 485 (1,069) | 418 (922) | *360 (*794) | 284 (626) | 246 (542) | 4.22 (13.8) |
| 0 m | Standard Stick | kg (lb) | *1194 (*2,632) | 868 (1,914) | 719 (1,585) | *1299 (*2,864) | 460 (1,014) | 395 (871) | *525 (*1,157) | 321 (708) | 278 (613) | 3.85 (12.6) |
| (0 ft) | Long Stick | kg (lb) | *1190 (*2,623) | 860 (1,896) | 711 (1,567) | *1282 (*2,826) | 456 (1,005) | 390 (860) | *420 (*926) | 293 (646) | 253 (558) | 4.05 (13.3) |

Minimum Weight includes canopy, rubber tracks, no extra counterweight, operator, full fuel tank and blade.

| Lift Capacities – Maximum Configuration Lift Point Height | | Lift Point Radius – 2 m (6.6 ft) | | Lift Point Radius – 3 m (9.8 ft) | | | Lift Point Radius (Maximum) | | | | | |
|---|----------------|----------------------------------|-------------------|----------------------------------|----------------|-------------------|-----------------------------|----------------|------------------|------------------|------------------|----------------|
| | | Over Front | | | Over Front | | | Over Front | | | m | |
| | | Blade Down | Blade Up | Blade Up Over Side | Blade Down | Blade Up | Over Side | Blade Down | Blade Up | Over Side | (ft) | |
| 3 m | Standard Stick | kg (Ib) | | | | *777 (*1,713) | 703 (1,550) | 572 (1,261) | *470 (*1,036) | *470 (*1,036) | *470 (*1,036) | 3.30 (10.8) |
| (9.8 ft) | Long Stick | kg (Ib) | | | | | | | *378 (*833) | *378 (*833) | *378 (*833) | 3.54 (11.6) |
| 2 m (6.6 ft) | Standard Stick | kg (lb) | | | | *886 (*1,953) | 688 (1,517) | 558 (1,230) | *426 (*939) | *426 (*939) | 375 (827) | 3.86 (12.7) |
| | Long Stick | kg (lb) | | | | *799 (*1,761) | 690 (1,521) | 559 (1,232) | *347 (*765) | *347 (*765) | 344 (758) | 4.06 (13.3) |
| 1 m | Standard Stick | kg (lb) | | | | *1162 (*2,562) | 653 (1,440) | 524 (1,155) | *443 (*977) | 423 (933) | 343 (756) | 4.03 (13.2) |
| (3.3 ft) | Long Stick | kg (lb) | | | | *1097 (*2,418) | 652 (1,437) | 523 (1,153) | *360 (*794) | *360 (*794) | 316 (697) | 4.22 (13.8) |
| 0 m (0 ft) | Standard Stick | kg (Ib) | *1194 (*2,632) | 1177 (2,595) | 897 (1,978) | *1299 (*2,864) | 628 (1,385) | 501 (1,105) | *525 (*1,157) | 442 (974) | 357 (787) | 3.85 (12.6) |
| | Long Stick | kg (Ib) | *1190 (*2,623) | 1166 (2,571) | 887 (1,955) | *1282 (*2,826) | 622 (1,371) | 495 (1,091) | *420 (*926) | 406 (895) | 327 (721) | 4.05 (13.3) |

Maximum Weight includes canopy, steel tracks, extra counterweight, operator, full fuel tank and blade.

*The above loads are in compliance with hydraulic excavator lift capacity rating standard ISO 10567:2007 and they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity. The excavator bucket weight is not included on this chart. Lifting capacities are for standard stick.

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

| | Standard | Optional |
|---|--------------|--------------|
| ENGINE | | |
| Cat® C1.1 Turbo Engine (U.S. EPA Tier 4 Final/ EU Stage V) | \checkmark | |
| Automatic Engine Idle | \checkmark | |
| Automatic Engine Shutdown | \checkmark | |
| Automatic Two Speed Travel | \checkmark | |
| Fuel Water Separator | \checkmark | |
| Power on Demand (not available in all regions) | √ | |
| Variable Displacement Piston Pump | \checkmark | |
| Load Sensing/Flow Sharing Hydraulics | ✓ | |
| HYDRAULICS | | |
| Smart Tech Electronic Pump | ✓ | |
| Accumulator | ✓ | |
| Automatic Swing Brake | ✓ | |
| Auxiliary Hydraulic Lines | \checkmark | |
| One and Two Way Auxiliary Flow | \checkmark | |
| Continuous Auxiliary Flow | √ | |
| Auxiliary Line Quick Disconnects | \checkmark | |
| OPERATOR ENVIRONMENT | | |
| Tilt-up Canopy or Tilt-Up Cab | ✓ | |
| Cab with Air Conditioning | | \checkmark |
| Cab with Heater | | \checkmark |
| Top Guard ISO 10262:1998 Level I | \checkmark | |
| ROPS – ISO 12117-2:2008 | \checkmark | |
| TOPS – ISO 12117:1997 | \checkmark | |
| Stick Steer Mode | \checkmark | |
| Travel Cruise Control | \checkmark | |
| Control Pattern Changer (optional in some regions) | √ | |
| Adjustable Wrist Rests | \checkmark | |
| Washable Floor Mat | \checkmark | |
| Travel Pedals and Hand Levers | \checkmark | |
| No Travel Pedals and Hand Levers (optional in some regions) | | ~ |
| Machine Security | \checkmark | |
| Standard Key with Pass Code | \checkmark | |
| Push to Start with Key Fob/Pass Code | | \checkmark |
| Fabric Suspension Seat (Cab only) | \checkmark | |
| Vinyl Suspension Seat (Canopy only) | \checkmark | |
| Vinyl Non-Suspension Seat (Canopy only) (not available in all regions) | | \checkmark |
| Hydraulic Lockout – All Controls | \checkmark | |

| | Standard | Optional |
|--|--------------|--------------|
| OPERATOR ENVIRONMENT (continued) | | |
| Retractable High Visibility Seat Belt (75 mm/3 in) | \checkmark | |
| Seat Belt Reminder System | | \checkmark |
| Coat Hook | \checkmark | |
| Cup Holder | \checkmark | |
| Storage Pocket | \checkmark | |
| Skylight | \checkmark | |
| Mounting Bosses for Front | \checkmark | |
| Signaling/Warning Horn | \checkmark | |
| Interior Light (Cab only) | \checkmark | |
| Boom Light, Halogen (not available in all regions) | \checkmark | |
| LED Front Lights | | \checkmark |
| LED Front and Rear Lights | | \checkmark |
| LED Boom Light | | \checkmark |
| Utility Space for Mobile Phone | \checkmark | |
| Cab Mirrors Left and Right (vary by region) | \checkmark | |
| Radio – Bluetooth®, Auxiliary, Microphone, USB (charging only) (Cab only) | | ~ |
| Next Generation Color LCD Monitor (IP66) | \checkmark | |
| – Fuel Level and Coolant Temperature Gauges | \checkmark | |
| – Maintenance and Machine Monitoring | \checkmark | |
| – Performance and Machine Adjustments | \checkmark | |
| – Numeric Security Code | \checkmark | |
| – Multiple Languages | \checkmark | |
| – Hour Meter with Wake Up Switch | \checkmark | |
| – Jog Dial (Cab only) | \checkmark | |
| Next Generation Advanced Monitor | | \checkmark |
| - Touchscreen | | \checkmark |
| – Site Reference System | | \checkmark |
| – High Definition Camera Capable (IP68 and IP69K) | | ✓ |
| – Numeric Security Code | | √ |

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

| | Standard | Optional |
|---|--------------|--------------|
| UNDERCARRIAGE | | |
| Rubber Belt (300 mm/11.8 in wide) | \checkmark | |
| Steel Track (300 mm/11.8 in wide) | | \checkmark |
| Dozer Blade | \checkmark | |
| Dozer Blade Float | \checkmark | |
| Tie Downs on Track Frame | \checkmark | |
| BOOM, STICK AND LINKAGES | | |
| One Piece Boom (2085 mm/82.1 in) | \checkmark | |
| Standard Stick (1060 mm/41.7 in) | \checkmark | |
| Long Stick (1260 mm/49.6 in) | | \checkmark |
| Front Shovel Capable | \checkmark | |
| Pin-On | \checkmark | |
| Dual Lock Manual Coupler | | \checkmark |
| Thumb Ready (not available in all regions) | \checkmark | |
| Boom Lowering Control Valve (Europe only) | \checkmark | |
| Stick Lowering Control Valve (Europe only) | \checkmark | |
| Certified Lifting Eye (optional | \checkmark | |
| in some regions) | | |
| Attachments including Couplers, Thumbs, | | \checkmark |
| Buckets, Augers and Hammers | | |
| 2nd Auxiliary Hydraulic Lines Bucket Divert Lines | | • |
| | | v |
| Boom Lowering Check Valve | | ✓ |
| Stick Lowering Check Valve | | |
| Hydraulic Quick Coupler Lines (not available in all regions) | | \checkmark |

| | Standard | Optional |
|---|--------------|--------------|
| ELECTRICAL | | |
| 12 Volt Battery | \checkmark | |
| Software (machine and monitor) | \checkmark | |
| Maintenance Free Battery | \checkmark | |
| Lock Out/Tag Out Battery Disconnect | \checkmark | |
| Signaling/Warning Horn | \checkmark | |
| 12 Volt Power Socket | \checkmark | |
| Product Link PL243 (regulations apply) | | \checkmark |
| Product Link PLE643 (regulations apply) | | \checkmark |
| Travel Alarm (standard in some regions) | | \checkmark |
| GUARDING | | |
| Polycarbonate Half Height Front Guard (Canopy only) | | ~ |
| Polycarbonate Front Guard (ISO 10262 1998 Level I and EN356 P5A) | | \checkmark |
| OTHER | | |
| Bio Oil Capable | | \checkmark |
| Eco Drain | | \checkmark |
| Water Jacket Heater | | \checkmark |
| Light Counterweight (100 kg/221 lb) | | \checkmark |
| Extra Counterweight (250 kg/551 lb) | | \checkmark |

302.7 CR (Fixed Undercarriage) Environment Declaration

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit https://www.caterpillar.com/en/company/sustainability.

Engine

- The Cat[®] C1.1 engine meets U.S. EPA Tier 4 Final and EU Stage V emission standards.
- Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels** up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)
 - ✓ 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel (for use of blends higher than 20% biodiesel, consult your Cat dealer).

**Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.

Air Conditioning

• The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 1.0 kg of refrigerant which has a CO_2 equivalent of 1.430 metric tonnes.

Paint

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
- Barium < 0.01%
- Cadmium < 0.01%
- Chromium < 0.01%
- Lead < 0.01%

Sound Performance

Operator Sound Pressure* 78 dB(A) (ISO 6396:2008)

Exterior Sound Power Level** 94 dB(A) (ISO 6395:2008)

- *The declared dynamic operator sound pressure levels per ISO 6396:2008. The measurements were conducted with the cab doors and windows closed.
- **The labeled sound power level for the CE marked configurations when measured according to the test procedure and conditions specified in 2000/14/EC.

Oils and Fluids

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDO™ Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

Features and Technology

- The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary. Consult your Cat dealer for details.
 - Advanced hydraulic systems balance power and efficiency
 - Power On Demand provides full time efficiency and power when you need it and is transparent to the operator
 - Auto idle and auto engine shutdown
 - Extended maintenance intervals reduce fluid and filter consumption
 - Remote Flash and Remote Troubleshoot (if equipped)

Recycling

• The materials included in machines are categorized as below with approximate weight percentage. Because of variations of product configurations, the following values in the table may vary.

| Material Type | Weight Percentage |
|--------------------------|-------------------|
| Steel | 65.26% |
| Iron | 13.07% |
| Rubber | 8.59% |
| Other | 3.04% |
| Nonferrous Metal | 2.93% |
| Plastic | 2.67% |
| Fluid | 2.35% |
| Uncategorized | 0.85% |
| Mixed-Metal and Nonmetal | 0.68% |
| Mixed-Metal | 0.54% |
| Mixed-Nonmetallic | 0.02% |
| Total | 100% |

• A machine with higher recyclability rate will ensure more efficient usage of valuable natural resources and enhance End-of-Life value of the product. According to ISO 16714:2008 (Earth-moving machinery – Recyclability and recoverability – Terminology and calculation method), recyclability rate is defined as percentage by mass (mass fraction in percent) of the new machine potentially able to be recycled, reused or both.

All parts in the bill of material are first evaluated by component type based on a list of components defined by the ISO 16714:2008 and Japan CEMA (Construction Equipment Manufacturers Association) standards. Remaining parts are further evaluated for recyclability based on material type.

Because of variations of product configurations, the following values in the table may vary.

Recyclability - 95%

• The data provided above was based on the product configuration as provided by the individual product group.

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com**

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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